

2022 CHEVROLET CORVETTE SERVICE MANUAL

- SEARCH

1. Body Repair

2. Bolted Exterior Body Panels and Closures

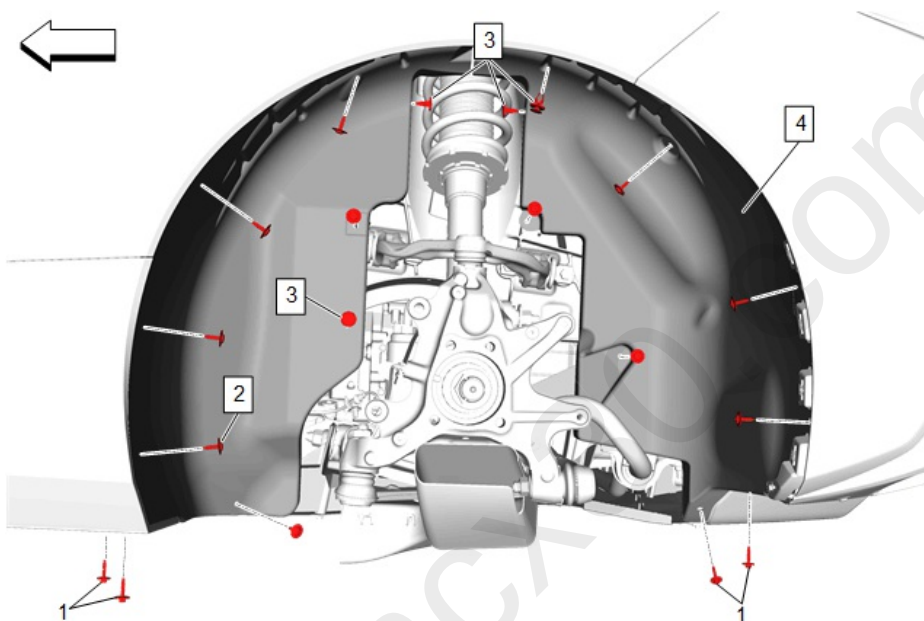
3. Repair Instructions

- 4.

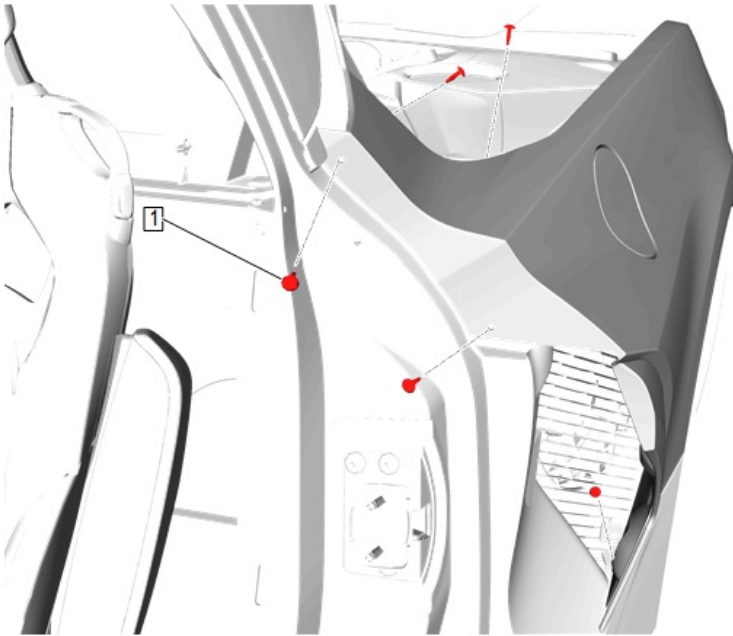
Quarter Outer Panel Replacement - Left Side

Removal Procedure

1. Remove the left side body side upper rear applique. Body Side Upper Rear Applique Replacement
2. Disconnect the electrical connector @ the fuel tank filler pipe housing. Fuel Tank Filler Pipe Housing Replacement
3. Disconnect the fuel tank drain hose @ the fuel tank filler pipe housing . Fuel Tank Drain Hose Replacement

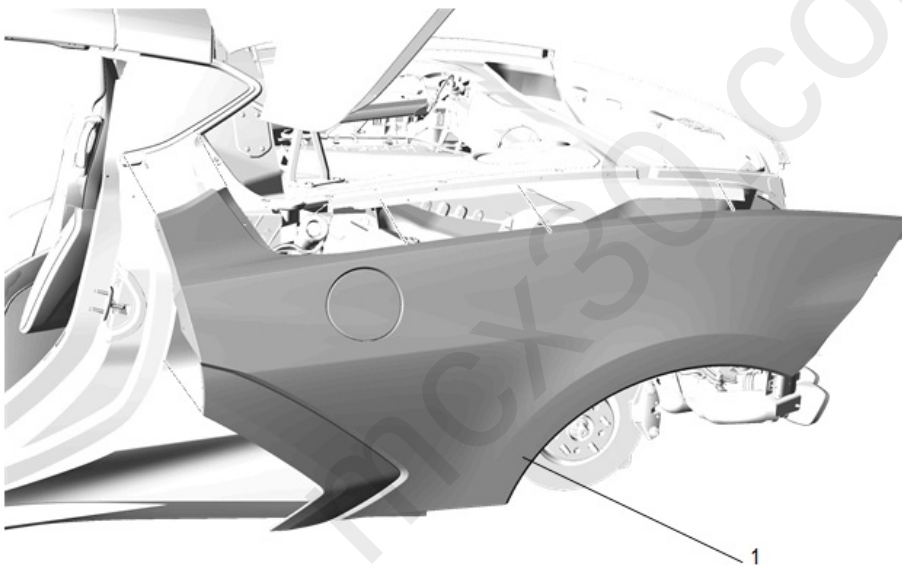


4.
Click here for full size
5. Rear Wheelhouse Liner (4) Left Side Remove - Rear Wheelhouse Liner Replacement - Left Side
6. Click here for full size
7. Note:
Note the location and amount of shims present at the quarter panel outer panel bolt locations.
8. Quarter Outer Panel Bolt (1) >>> Remove [6x]
9. Rear Bumper Fascia Guide Bolt (2) >>> Remove
10. Click here for full size
11. Note:
Access bolts through the wheel opening.
12. Rear Bumper Fascia Guide Bolt (1) >>> Remove [2x]
13. Quarter Outer Panel Bolt (2) >>> Remove
14. Rear Bumper Fascia Guide Nut (3) >>> Remove



15.
[Click here for full size](#)

16. Quarter Outer Panel Bolt (1) >>> Remove [5x]

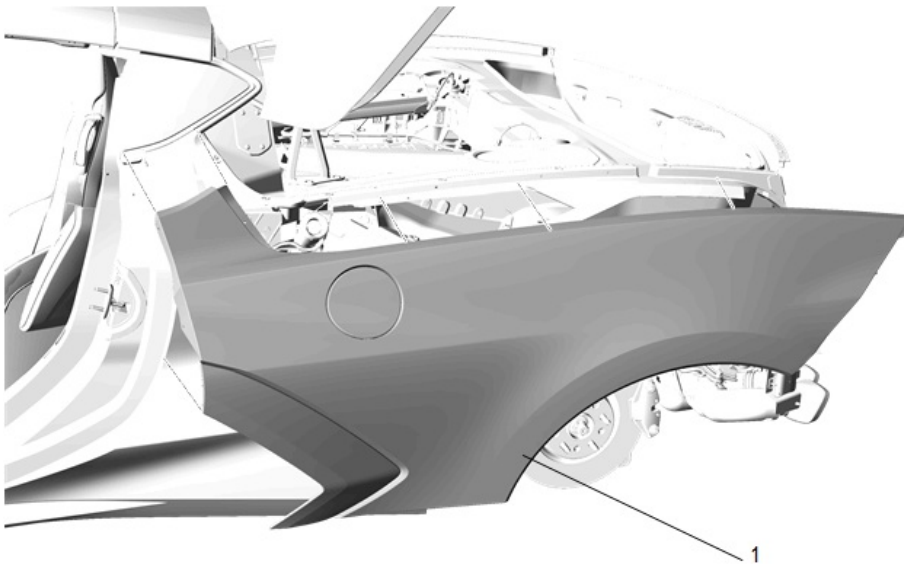


17.
[Click here for full size](#)

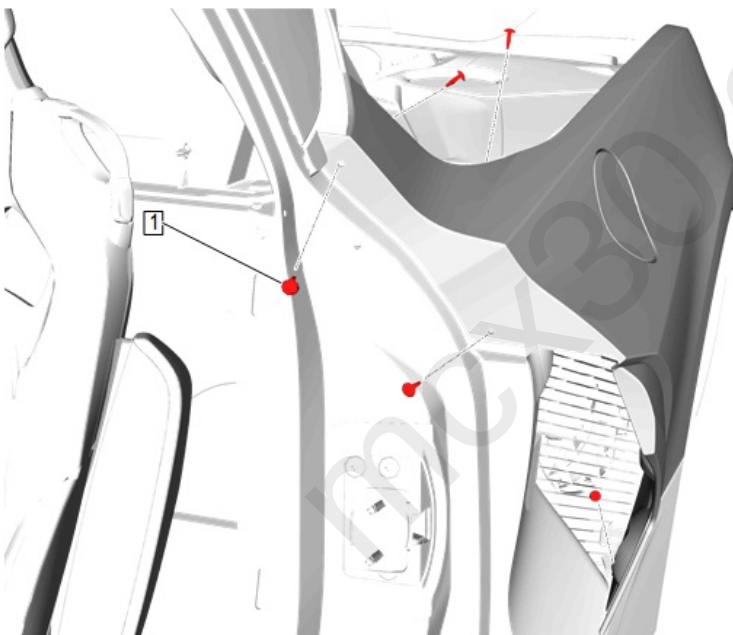
18. Quarter Outer Panel (1) >>> Remove

19. Transfer components as necessary.

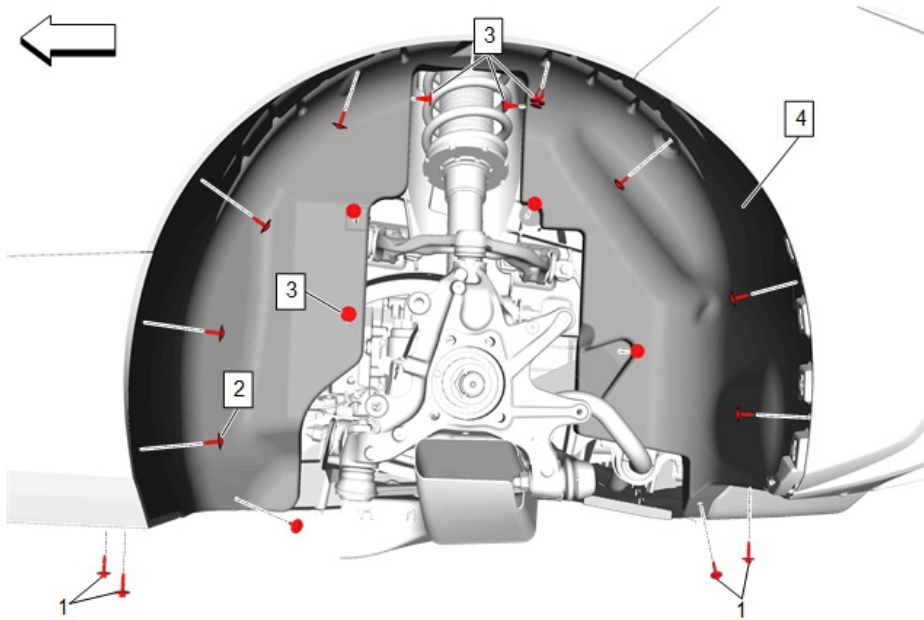
Installation Procedure



1. [Click here for full size](#)
2. Quarter Outer Panel (1) >>> Install



3. [Click here for full size](#)
4. Caution:
Refer to Fastener Caution.
5. Quarter Outer Panel Bolt (1) >>> Install and tighten [5x]9>N-m (80 lb in)
6. [Click here for full size](#)
7. Rear Bumper Fascia Guide Bolt (1) >>> Install and tighten [2x]2.5N-m (22 lb in)
8. Quarter Outer Panel Bolt (2) >>> Install and tighten 9>N-m (80 lb in)
9. Rear Bumper Fascia Guide Nut (3) >>> Install and tighten 9>N-m (80 lb in)



10. [Click here for full size](#)

11. Rear Wheelhouse Liner (4) Left Side Install - Rear Wheelhouse Liner Replacement - Left Side

12. [Click here for full size](#)

13. Note:

Install any removed shims to there original locations.

14. Quarter Outer Panel Bolt (1) >>> Install and tighten [6x]9>N-m (80 lb in)

15. Rear Bumper Fascia Guide Bolt (2) >>> Install and tighten 2.5N-m (22 lb in)

16. Install the fuel tank drain hose @ the fuel tank filler pipe housing . Fuel Tank Drain Hose Replacement

17. Connect the electrical connector @ the fuel tank filler pipe housing. Fuel Tank Filler Pipe Housing Replacement

18. Install the left side body side upper rear applique. Body Side Upper Rear Applique Replacement